

**Laboratory and Magnetic Stirrers** 

## **GENTLE POWERHOUSES**



## The Hei-TORQUE Series

Small and light, easy to use, high torque, precise setting options and an interface for documentation purposes: The Hei-TORQUE series offers a suitable solution for any requirement.



All Hei-TORQUE models are compatible with the ViSCO JET® system.

MADE IN GERMANY

## All Benefits at a Glance

3-year warranty on all devices and an average operational lifespan of 10 years

## **Powerful Stirring**

State-of-the-art motor technology for maximum performance at minimum noise level – below 50 db

The clearly laid out glass displaywith touch elements simplifies menu navigation

The sealed housing conforms to the high protection class IP 54 and is designed for many years of maintenance-free continuous use in aggressive environments

With the quick-action chuck, the blades can be easily replaced with just one hand – without the need for tools



The overtemperature protection reliably prevents accidents caused by overheating – especially in continuous operation for an unlimited time

Increased safety due to individual performance monitoring: start-up intensity, maximum rotation speed and maximum torque are adjustable

The sealed glass user interface increases the leak tightness of the housing thus protecting electronics and mechanics

Safety-oriented start / stop touch function prevents unwanted switching on

USB and RS 232 interface for process documentation and reproducibility

With free Hei-Control software for all Hei-TORQUE Ultimate models for reliable automation of all processes. VISCO JET® blades mix media that cannot be mixed with conventional technology – complete circulation is even reached when processing gels

## Hei-TORQUE Core

#### The lightweight choice for big tasks

The exceptionally light and compact design allows for integration in closed systems, such as fume hoods, reactors, or production systems. Suitable for up to 25 l of low- to medium-viscosity media.

#### Compact design:

- Light weight at 2,300 g
- Dimensions (w/d/h): 70×195×282 mm

#### Easy to use:

- Control knob for rotation speed, pushing starts or stops the function
- Timer function
- "Max" button for short-term operation at maximum speed

#### Performance features

- Torque up to 40 Ncm
- Speed range up to 2,000 rpm
- Viscosity up to 10,000 mPas

The large diameter of the chuck (10.5 mm) also enables the use of large blades and VISCO JET® stirring tools. This facilitates a wide variety of applications, such as homogenizing, dispersing, the dissolving of agglomerates, and many more.

> In reactor systems, the torque can alternatively also be deflected via the flexible shaft, so that the overhead stirrer can be placed next to the actual set-up.





## Hei-TORQUE Expert

#### The reliable overhead stirrer for standard applications

The Hei-TORQUE Expert models are characterized by their clear display and very easy operation. They perform stirring tasks quickly and reliably.

#### Clearly structured operation:

- Display of torque tendency to detect changes in
- Modern digital 2.4" display for intuitive operation
- Safety-oriented start / stop touch function to prevent unwanted switching on

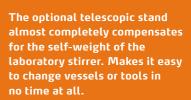
#### Forceful stirring in three performance classes:

- 100 Ncm for up to 60,000 mPas 200 Ncm for up to 100,000 mPas 400 Ncm for up to 250,000 mPas (2-gear stage design)
- Constant speed even under changing load
- Speed range up to 2,000 rpm
- Minimum noise level at maximum power

The sealed glass user interface increases the leak tightness of the housing thus protecting electronics and mechanics.







Model		P/N
Hei-TORQUE Expert 100	100 Ncm	501-61010-00
Hei-TORQUE Expert 200	200 Ncm	501-62010-00
Hei-TORQUE Expert 400	400 Ncm	501-64010-00

## Hei-TORQUE Ultimate

#### The professional overhead stirrer for demanding applications

The Hei-TORQUE Ultimate models are particularly suitable for challenging applications that have to be reproducible and documentable. The huge number of additional features allows for perfect adjustment of the stirring operation to your individual application.



 Model
 P/N

 Hei-TORQUE Ultimate 100
 100 Ncm
 501-61020-00

 Hei-TORQUE Ultimate 200
 200 Ncm
 501-62020-00

 Hei-TORQUE Ultimate 400
 400 Ncm
 501-64020-00

Optional: Standard RS 232 cable



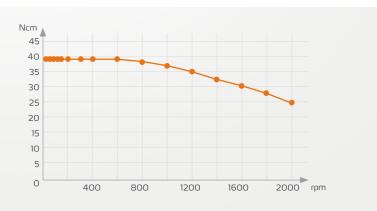
The Hei-Control software is included in the scope of supply and is available here to download for free

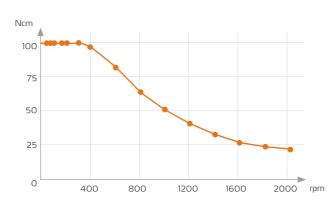
## Performance Ranges

#### **40 Ncm**

Power dynamics of the models:

Hei-TORQUE Core





#### 100 Ncm

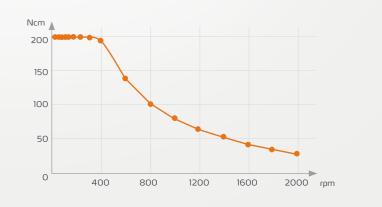
Power dynamics of the models:

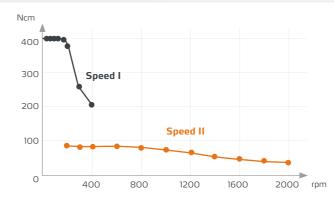
- Hei-TORQUE Expert 100
- Hei-TORQUE Ultimate 100

#### **200 Ncm**

Power dynamics of the models:

- Hei-TORQUE Expert 200
- Hei-TORQUE Ultimate 200





#### 400 Ncm

Power dynamics of the models:

- Hei-TORQUE Expert 400
- Hei-TORQUE Ultimate 400

A 2-gear stage design ensures a high torque over the entire speed range.

## Technical Specifications

#### Overhead stirrer

Model Hei-TORQUE Core		Hei-TORQUE Expert 100	Hei-TORQUE Expert 200	Hei-TORQUE Expert 400
Power rating Motor input / output	105/75 W	90/50 W	120/80 W	150/90 W
Number of gear stages	1	1	1	2
Speed range	20–2.000 rpm	10-2.000 rpm	10–2.000 rpm	10–400 rpm (gear stage I) 20–2,000 rpm (gear stage II)
Change of rotation direction	-	-	-	-
Rotation speed indicator	digital	digital	digital	digital
Control panel	monochrome 2.4"	monochrome 2.4"	monochrome 2.4"	monochrome 2.4"
Speed control	electronic	electronic	electronic	electronic
Max. torque	40 Ncm*	100 Ncm	200 Ncm	400 Ncm
Torque indicator	Symbol	Symbol	Symbol	Symbol
Behavior in case of overload	Automatic cut-out with display	Automatic cut-out with display	Automatic cut-out with display	Automatic cut-out with display
Motor protection	Temperature monitoring software	Temperature monitoring software	Temperature monitoring software	Temperature monitoring software
Max. viscosity	10,000 mPas	60,000 mPas	100,000 mPas	250,000 mPas
Max. volume H <sub>2</sub> O	25L	50L	50 L	100 L
Analog/digital interface	-	-	<del>-</del>	-
Permissible duty cycle	Continuous operation	Continuous operation	Continuous operation	Continuous operation
Counter/timer	yes	-	-	-
Stirrer shaft Ø max.	10.5 mm	10.5 mm	10.5 mm	10.5 mm
Dimensions device w/d/h	70×195×282 mm**	86×247×340 mm**	86×247×340 mm**	93×247×340 mm**
Dimensions support rod Ø×w	13×160 mm	13×160 mm	13×160 mm	13×160 mm
Weight	2.3 kg	- 4.4 kg	5.1 kg	5.3 kg
Permissible Permissible ambient conditions	5–31°C at 80% rel. humidity, 32–40°C linearly reducing up to max. 50% rel. humidity	5–31°C at 80% rel. humidity, 32–40°C linearly reducing up to max. 50% rel. humidity	5–31°C at 80% rel. humidity, 32–40°C linearly reducing up to max. 50% rel. humidity	5–31°C at 80% rel. humidity, 32–40°C linearly reducing up to max. 50% rel. humidity
Degree of protection EN 60529	IP 42	IP 54	IP 54	IP 54

Standard supply voltage: 230 V. Other supply voltages on	roounct

<sup>\* 65</sup> Ncm for short-term overload operation

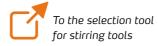
Hei-TORQUE Expert 400	Hei-TORQUE Ultimate 100	Hei-TORQUE Ultimate 200	Hei-TORQUE Ultimate 400	
150/90 W	90/50 W	120/80 W	150/90 W	
2	1	1	2	
10–400 rpm (gear stage I) 20–2,000 rpm (gear stage II)	10-2.000 rpm	10-2.000 rpm	10–400 rpm (gear stage I) 20–2,000 rpm (gear stage II)	
_	yes	yes	-	
digital	digital	digital	digital	
monochrome 2.4"	color 3.2"	color 3.2"	color 3.2"	
electronic	electronic	electronic	electronic	
400 Ncm	100 Ncm	200 Ncm	400 Ncm	
Symbol	Value	Value	Value	
Automatic cut-out with display	Automatic cut-out with display	Automatic cut-out with display	Automatic cut-out with display	
Temperature monitoring software	Temperature monitoring software	Temperature monitoring software	Temperature monitoring software	
250,000 mPas	60,000 mPas	100,000 mPas	250,000 mPas	
00 L	50 L	50L	100 L	
-	USB and RS 232	USB and RS 232	USB and RS 232	
Continuous operation	Continuous operation	Continuous operation	Continuous operation	
-	yes	yes	yes	
10.5 mm	10.5 mm	10.5 mm	10.5 mm	
93×247×340 mm**	86×247×340 mm**	86×247×340 mm	93×247×340 mm**	
13×160 mm	13×160 mm	13×160 mm	13×160 mm	
5.3 kg	4.4 kg	5.1 kg	5.3 kg	
5–31°C at 80% rel. humidity, 32–40°C linearly reducing up to max. 50% rel. humidity	5–31°C at 80% rel. humidity, 32–40°C linearly reducing up to max. 50% rel. humidity	5–31°C at 80% rel. humidity, 32–40°C linearly reducing up to max. 50% rel. humidity	5–31°C at 80% rel. humidity, 32–40°C linearly reducing up to max. 50% rel. humidity	
IP 54	IP 54	IP 54	IP 54	

<sup>\*\*</sup> Height from upper edge of device to lower edge of chuck with jaws completely retracted

## Stirring Tools

When using a laboratory stirrer, the correct choice of impeller is decisive. They differ in the type of flow that they cause in the medium, in the speed-dependent operating range and in their execution for different viscosities.

The following applies to stirring tools: Optimum mixing results are achieved when the vessel size and positioning of the impeller are perfectly matched.



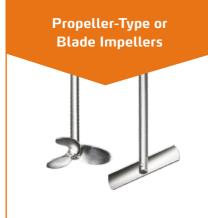
# The right impeller for every application

# Gassing of liquids



## Homogenizing, emulsifying, suspending



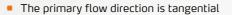


## Stirring of viscous media

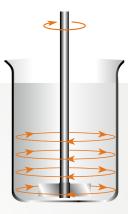




## Blade / Half-Moon Impellers



- The impellers are particularly suitable for medium to high-speed range applications
- For mixing tasks with low to medium viscosity





#### BR 10 Cross-blade impeller

Blade size	Material	Length	Ø stirrer shaft	Speed	P/N
50 × 12 mm	Stainless steel (V4A)	400 mm	8 mm	2,000 rpm	509-10000-00



#### BR 11 Straight-blade impeller

Blade size	Material	Length	Ø stirrer shaft	Speed	P/N
50 × 12 mm	Stainless steel (V4A)	400 mm	8 mm	2,000 rpm	509-11000-00



#### BR 12 Pivoting-blade impeller

With tilting blades for narrow neck vessels

Blade size	Material	Length	Ø stirrer shaft	Speed	P/N
60 × 15 mm	Stainless steel (V4A)	400 mm	8 mm	2,000 rpm	509-12000-00



#### BR 13 Square-blade impeller

Didue Size	Marenar	Length	b stiller sligit	Speed	F/14
$70 \times 70  \text{mm}$	Stainless steel (V4A)	450 mm	8 mm	800 rpm	509-13000-00

O stierer shaft Sacad



#### BR 14 Collapsible-blade impeller

With collapsible blades for narrow neck vessels

Blade size	Materiar	Length	M stirrer snatt	Speea	P/N
90 × 10 mm	Stainless steel (V4A)	400 mm	8 mm	800 rpm	509-14000-00



#### HR 18 Half-moon impeller

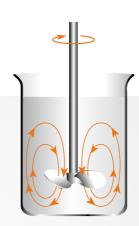
 $\label{thm:condition} \mbox{Has tiltable blades for narrow-necked vessels, is ideal for stirring in round-bottom flasks}$ 

Blade size	Material	Length	Ø stirrer shaft	Speed	P/N
65 × 18 × 3 mm	PTFE	350 mm	8 mm	800 rpm	509-18000-10
		Clamping range			

6.5 mm

## Pitched-Blade Impellers

- The primary flow direction is axial
- These blades are particularly recommended for applications which require an average to high speed range
- For mixing tasks with low to high viscosity
- Excellent mixing properties for homogenizing and suspending



# \*

#### PR 30 Pitched-blade impeller

propeller	Material	Length	Ø stirrer shaft	max. rpm	P/N
3 mm	Stainless steel (V4A)	400 mm	8 mm	2,000 rpm	509-30000-0



#### PR 31 Ringed pitched-blade impeller

Ø propeller	Material	Length	Ø stirrer shaft	max. rpm	P/N
33 mm	Stainless steel (V4A)	400 mm	8 mm	2,000 rpm	509-31000-00



#### PR 32 Ringed pitched-blade impeller

Ø propeller	Material	Length	Ø stirrer shaft	max. rpm	P/N
45 mm	Stainless steel (V4A)	400 mm	8 mm	2,000 rpm	509-32000-00



#### PR 33 Ringed pitched-blade impeller

Ø propeller	Material	Length	Ø stirrer shaft	max. rpm	P/N
66 mm	Stainless steel (V4A)	400 mm	8 mm	800 rpm	509-33000-00



#### PR 39 Pitched-blade impeller

Perfect mixing results even at high viscosity

Ø propeller	Material	Length	Ø stirrer shaft	max. rpm	P/N
75 mm	PTFE	350 mm	8 mm	800 rpm	509-39000-10

## Radial-Flow Impellers



- These blades are particularly recommended for applications which require an average to high speed range
- For mixing tasks with low to medium viscosity
- Ideal for gassing of liquids and for emulsifying





#### TR 20 Radial-flow impeller

Ø turbine	Material	Length	Ø stirrer shaft	Speed	P/N
28 mm	Stainless steel (V4A)	400 mm	8 mm	2,000 rpm	509-20000-00

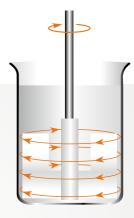


#### TR 21 Radial-flow impeller

Ø turbine	Material	Length	Ø stirrer shaft	Speed	P/N
50 mm	Stainless steel (V4A)	400 mm	8 mm	2,000 rpm	509-21000-00

## Anchor-Type Impeller

- The primary flow direction is tangential
- This blade is particularly recommended for applications which require a low to average speed range
- Axial primary flow
- For mixing tasks with high viscosity





#### AR 19 Anchor-type impeller

Blade size	Material	Length	Ø stirrer shaft	Speed	P/N
50 × 40 × 5 mm	PTFE	350 mm	8 mm	800 rpm	509-19000-10

## VISCO JET® Stirring System

#### The all-rounder for thick and thin

The VISCO JET® stirring system from VISCO JET Rührsysteme GmbH is based on the so-called cone principle. Turbulences are generated by the dynamic pressure at the displacer inlet and by the accelerated flow within the displacer (so-called nozzle effect). These turbulences collide during the circular movement of the stirring tool and lead to the revolutionary mixing movement.

- Reduced process times with clearly improved mixing results
- The stirring principle achieves complete degassing of the medium – foaming and air ingress are effectively prevented
- Even with media that cannot be mixed with conventional blades, complete circulation is achieved
- Even at low speeds, the special shape triggers a unique flow with its own inherent dynamics
- A system for virtually any stirring task involving low to high viscosity media
- Also compatible with the compact Hei-TORQUE Core, as it also features a large-diameter chuck (10 mm)





#### Ranges of application

- Beverage production, dairy products
- Food, sugar and confectionery production
- Chemistry, petrochemistry, ceramics, water treatment
- Pharmaceuticals, cosmetics production
- Paint and varnish production
- and many more

## VISCO JET® Stirrers

VISCO [ET® - 60 mm Ø

VISCO JET® - 80 mm Ø

VISCO JET® – 120 mm Ø

500 mm

500 mm

500 mm

500 mm

\* Stirring tool: plastic (POM), hub: brass, shaft: polyamide-coated

Ø stirrer shaft

Ø stirrer shaft

Ø stirrer shaft

Ø stirrer shaft

10 mm

10 mm

10 mm

Ø vessel

Ø vessel

Ø vessel

115-200 mm

Ø vessel

170-300 mm 120-500 rpm

115-200 mm

80-150 mm

Material

Stainless steel (V4A)

Stainless steel (V4A)

Stainless steel (V4A)

POM\*







VISCO JET® - 80 mm Ø (POM)

VISCO JET® - 120 mm Ø (POM)

Material	Length	Ø stirrer shaft	Ø vessel	Speed	P/N
Stainless steel (V4A)	500 mm	10 mm	115-200 mm	200-700 rpm	509-17080-00

P/N

P/N

200-800 rpm

200-700 rpm

200-700 rpm

Speed

170-300 mm 120-500 rpm

509-16060-00

509-16080-00

509-16120-00

509-16081-00

509-16121-00



#### VISCO JET® CRACK – 120 mm Ø

Material	Length	Ø stirrer shaft	Ø vessel	Speed	P/N
Stainless steel (V4A)	500 mm	10 mm	170-300 mm	120-500 rpm	509-17120-00

One stirrer shaft is always included in the scope of delivery.

#### Further Accessories



#### Universal stand S2

Ø stand tube 25 mm, height 700 mm, foot spacing 370 mm, weight 5.8 kg

P/N 570-12000-00



#### Clamp

for universal stand S2, stand S2 XXL and telescopic stand, Ø 13 – 32 mm

P/N 570-22000-00



#### Shaft guard

For Hei-TORQUE, made of PMMA, incl. adapter set, height-adjustable from approx. 187 – 312 mm

P/N 509-08100-00

Adapter set (not illustrated) For fixing the stirrer shaft guard on the Hei-TORQUE overhead stirrer

P/N 11-002-501-02



#### Stand S2 XXL

Ø stand tube 25 mm, height 1,000 mm foot spacing 370 mm, weight 6.0 kg

P/N 570-12200-00



#### Flex coupling

With clamping spigot, for stirrer shafts with Ø 10 mm

P/N 509-03000-00



#### Flexible shaft

incl. chuck, 1,300 mm overall length

P/N509-07000-00





#### Telescopic stand

Ø stand tube 32 mm, height 725 to 1,025 mm, foot spacing 370 mm, weight 7.7 kg

P/N 570-12100-00



#### Stirrer guide (NS 29/32)

For stirrer shafts with Ø 8 mm, ground PTFE core; suitable for vacuum, perfect guide for stainless steel and glass stirrer shafts

P/N 509-09000-00



#### RS 232 cable

9-pin, for Hei-PLATE Mix 'n' Heat Ultimate and Hei-TORQUE Ultimate

P/N 14-007-040-72

## **Packages**

#### **Hei-TORQUE**

To offer a perfect complete solution for powerful stirring and easy operation in the laboratory, the Hei-TORQUE series was expanded by various product packages.

Each Hei-TORQUE package contains a telescopic stand and a corresponding clamp to ensure ideal use on laboratory benches.



#### **HEI-TORQUE SILVER PACKAGE**

- Hei-TORQUE Expert 100
- Telescopic stand
- Clamp

P/N 501-61019-00

#### **HEI-TORQUE GOLD 1 PACKAGE**

- Hei-TORQUE Ultimate 100
- Telescopic stand
- Clamp

P/N 501-61029-00

#### **HEI-TORQUE GOLD 2 PACKAGE**

- Hei-TORQUE Ultimate 200
- Telescopic stand
- Clamp

P/N 501-62029-00

#### **HEI-TORQUE PLATINUM PACKAGE**

- Hei-TORQUE Ultimate 400
- Telescopic stand
- Clamp

P/N 501-64029-00



Pricing on any accessories shown can be found by keying the part number into the search box on our website.

The specifications listed in this brochure are subject to change by the manufacturer and therefore cannot be guaranteed to be correct. If there are aspects of the specification that must be guaranteed, please provide these to our sales team so that details can be confirmed.

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